

Description		Customer	
Drawing Number		Serial Number	5
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	Quindos	Inspection Date	02-MAY-2022, 07:56:59
Measuring Device	GRE 5 4 3 #598	QDS-Version	Quindos7 - V 7.10.14363-R-9
User Name	Quindos	WKP Name	WKP

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
CIR_PREDNI(1)		CIR					
DM		13.0376	13.1000	0.0500	-0.0500	-0.0624	
RNDNES		0.0464	0.0000	0.1000	0.0000	0.0464	
CIR_STREDNI(1)		CIR					
DM		13.0309	13.1000	0.0500	-0.0500	-0.0691	
RNDNES		0.0285	0.0000	0.1000	0.0000	0.0285	
CIR_ZADNI(1)		CIR					
DM		13.0320	13.1000	0.0500	-0.0500	-0.0680	
FORM		0.0460	0.0000	0.1000	0.0000	0.0460	
CYL(1)		CYL					
DM		13.0318	13.1000	0.0500	-0.0500	-0.0682	
CYLFRM		0.0526	0.0000	0.0500	0.0000	0.0526	
KOLMOST(1)		AXI					
SQRNES		0.0377	0.0000	0.0500	0.0000	0.0377	
CIR_PREDNI(2)		CIR					
DM		13.0305	13.1000	0.0500	-0.0500	-0.0695	
RNDNES		0.0331	0.0000	0.1000	0.0000	0.0331	
CIR_STREDNI(2)		CIR					
DM		13.0348	13.1000	0.0500	-0.0500	-0.0652	
FORM		0.0263	0.0000	0.1000	0.0000	0.0263	
CIR_ZADNI(2)		CIR					
DM		13.0392	13.1000	0.0500	-0.0500	-0.0608	
FORM		0.0224	0.0000	0.1000	0.0000	0.0224	
CYL(2)		CYL					
DM		13.0391	13.1000	0.0500	-0.0500	-0.0609	
CYLFRM		0.0391	0.0000	0.0500	0.0000	0.0391	
KOLMOST(2)		AXI					
SQRNES		0.0190	0.0000	0.0500	0.0000	0.0190	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
ROZTEC_PREDNI_12			AXI				
DY		14.0440	14.0000	0.0500	-0.0500	0.0440	
ROZTEC_ZADNI_12			AXI				
DY		14.0586	14.0000	0.0500	-0.0500	0.0586	
CIR_PREDNI(5)			CIR				
DM		13.0295	13.1000	0.0500	-0.0500	-0.0705	
RDNES		0.0173	0.0000	0.1000	0.0000	0.0173	
CIR_STREDNI(5)			CIR				
DM		13.0283	13.1000	0.0500	-0.0500	-0.0717	
RDNES		0.0242	0.0000	0.1000	0.0000	0.0242	
CIR_ZADNI(5)			CIR				
DM		13.0259	13.1000	0.0500	-0.0500	-0.0741	
RDNES		0.0310	0.0000	0.1000	0.0000	0.0310	
CYL(5)			CYL				
DM		13.0257	13.1000	0.0500	-0.0500	-0.0743	
CYLFRM		0.0549	0.0000	0.0500	0.0000	0.0549	
KOLMOST(5)			AXI				
SQRNES		0.0305	0.0000	0.0500	0.0000	0.0305	
CIR_PREDNI(6)			CIR				
DM		13.0313	13.1000	0.0500	-0.0500	-0.0687	
RDNES		0.0296	0.0000	0.1000	0.0000	0.0296	
CIR_STREDNI(6)			CIR				
DM		13.0311	13.1000	0.0500	-0.0500	-0.0689	
RDNES		0.0282	0.0000	0.1000	0.0000	0.0282	
CIR_ZADNI(6)			CIR				
DM		13.0317	13.1000	0.0500	-0.0500	-0.0683	
RDNES		0.0203	0.0000	0.1000	0.0000	0.0203	
CYL(6)			CYL				
DM		13.0315	13.1000	0.0500	-0.0500	-0.0685	
CYLFRM		0.0454	0.0000	0.0500	0.0000	0.0454	
KOLMOST(6)			AXI				
SQRNES		0.0223	0.0000	0.0500	0.0000	0.0223	
ROZTEC_PREDNI_56			AXI				
DY		13.9388	14.0000	0.0500	-0.0500	-0.0612	
ROZTEC_ZADNI_56			AXI				
DY		13.9296	14.0000	0.0500	-0.0500	-0.0704	
CIR_PREDNI(9)			CIR				
DM		13.0239	13.1000	0.0500	-0.0500	-0.0761	
RDNES		0.0281	0.0000	0.1000	0.0000	0.0281	
CIR_STREDNI(9)			CIR				
DM		13.0252	13.1000	0.0500	-0.0500	-0.0748	
RDNES		0.0158	0.0000	0.1000	0.0000	0.0158	
CIR_ZADNI(9)			CIR				
DM		13.0232	13.1000	0.0500	-0.0500	-0.0768	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
CIR_ZADNI(9)		CIR					
	RDNES	0.0090	0.0000	0.1000	0.0000	0.0090	
CYL(9)		CYL					
	DM	13.0231	13.1000	0.0500	-0.0500	-0.0769	
	CYLFRM	0.0419	0.0000	0.0500	0.0000	0.0419	
KOLMOST(9)		AXI					
	SQRNES	0.0145	0.0000	0.0500	0.0000	0.0145	
CIR_PREDNI(10)		CIR					
	DM	13.0300	13.1000	0.0500	-0.0500	-0.0700	
	RDNES	0.0214	0.0000	0.1000	0.0000	0.0214	
CIR_STREDNI(10)		CIR					
	DM	13.0202	13.1000	0.0500	-0.0500	-0.0798	
	RDNES	0.0196	0.0000	0.1000	0.0000	0.0196	
CIR_ZADNI(10)		CIR					
	DM	13.0267	13.1000	0.0500	-0.0500	-0.0733	
	RDNES	0.0143	0.0000	0.1000	0.0000	0.0143	
CYL(10)		CYL					
	DM	13.0265	13.1000	0.0500	-0.0500	-0.0735	
	CYLFRM	0.0420	0.0000	0.0500	0.0000	0.0420	
KOLMOST(10)		AXI					
	SQRNES	0.0386	0.0000	0.0500	0.0000	0.0386	
ROZTEC_PREDNI_910		AXI					
	DY	14.0478	14.0000	0.0500	-0.0500	0.0478	
ROZTEC_ZADNI_910		AXI					
	DY	14.0650	14.0000	0.0500	-0.0500	0.0649	
CIR_PREDNI(12)		CIR					
	DM	13.0320	13.1000	0.0500	-0.0500	-0.0680	
	RDNES	0.0248	0.0000	0.1000	0.0000	0.0248	
CIR_STREDNI(12)		CIR					
	DM	13.0274	13.1000	0.0500	-0.0500	-0.0726	
	RDNES	0.0320	0.0000	0.1000	0.0000	0.0320	
CIR_ZADNI(12)		CIR					
	DM	13.0295	13.1000	0.0500	-0.0500	-0.0705	
	RDNES	0.0228	0.0000	0.1000	0.0000	0.0228	
CYL(12)		CYL					
	DM	13.0292	13.1000	0.0500	-0.0500	-0.0708	
	CYLFRM	0.0439	0.0000	0.0500	0.0000	0.0439	
KOLMOST(12)		AXI					
	SQRNES	0.0164	0.0000	0.0500	0.0000	0.0164	
CIR_PREDNI(13)		CIR					
	DM	13.0221	13.1000	0.0500	-0.0500	-0.0779	
	RDNES	0.0358	0.0000	0.1000	0.0000	0.0358	
CIR_STREDNI(13)		CIR					
	DM	13.0330	13.1000	0.0500	-0.0500	-0.0671	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
CIR_STREDNI(13)		CIR					
	RNDNES	0.0226	0.0000	0.1000	0.0000	0.0226	
CIR_ZADNI(13)		CIR					
	DM	13.0243	13.1000	0.0500	-0.0500	-0.0757	
	RNDNES	0.0294	0.0000	0.1000	0.0000	0.0294	
CYL(13)		CYL					
	DM	13.0240	13.1000	0.0500	-0.0500	-0.0760	
	CYLFRM	0.0540	0.0000	0.0500	0.0000	0.0540	
KOLMOST(13)		AXI					
	SQRNES	0.0245	0.0000	0.0500	0.0000	0.0245	
ROZTEC_PREDNI_1213		AXI					
	DY	14.0381	14.0000	0.0500	-0.0500	0.0381	
ROZTEC_ZADNI_1213		AXI					
	DY	14.0425	14.0000	0.0500	-0.0500	0.0425	
CIR_PREDNI(14)		CIR					
	DM	13.0311	13.1000	0.0500	-0.0500	-0.0689	
	RNDNES	0.0365	0.0000	0.1000	0.0000	0.0365	
CIR_STREDNI(14)		CIR					
	DM	13.0277	13.1000	0.0500	-0.0500	-0.0723	
	RNDNES	0.0423	0.0000	0.1000	0.0000	0.0423	
CIR_ZADNI(14)		CIR					
	DM	13.0309	13.1000	0.0500	-0.0500	-0.0691	
	RNDNES	0.0166	0.0000	0.1000	0.0000	0.0166	
CYL(14)		CYL					
	DM	13.0306	13.1000	0.0500	-0.0500	-0.0694	
	CYLFRM	0.0662	0.0000	0.0500	0.0000	0.0662	
KOLMOST(14)		AXI					
	SQRNES	0.0146	0.0000	0.0500	0.0000	0.0146	
ROZTEC_PREDNI_1314		AXI					
	DY	13.9361	14.0000	0.0500	-0.0500	-0.0639	
ROZTEC_ZADNI_1314		AXI					
	DY	13.9208	14.0000	0.0500	-0.0500	-0.0792	
ROZTEC_PREDNI_0114		AXI					
	DY	181.9716	182.0000	0.0500	-0.0500	-0.0284	
ROZTEC_ZADNI_0114		AXI					
	DY	181.9934	182.0000	0.0500	-0.0500	-0.0066	